



Ship Via:

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
						Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/23/19		0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	

DART
 AEROSPACE
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 652-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Container No: S209550

 Part: D130 - 1046 - 213
 Job No: 199393
 Serial No/Batch: S209550
 Revision: 8
 Inspector:
 Exp Date:
 Instructions: FAA STC SRD2609SE 18/08/00 276 LoA C-18

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120 QC 4	1 pcs	9/23/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/23/19	0.00 0.00	Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	9/23/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	9/23/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D130-1046-213

Location:
135 - (Document Control) Photocopy bluefile & type labels per PPP D130-1046-213 CHG001
140 - (QC21- Final inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR7620S-05-05	Rivet, Blind	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
CR7621S-04-02	Rivet, Blind	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	
CR7621S-05-02	Rivet, Blind	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	
D5577-1	U-Channel, Cable Cutter	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5578-1	Shim, Cable Cutter	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5579-1	Center Clip, Cable Cutter	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5580-1	Shim, Cable Cutter	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5581-1	Clip, Fwd, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5581-2	Clip, Fwd, RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5581-3	Clip, Aft, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5581-4	Clip, Aft, RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5582-1	Aft Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5583-1	Radius Block	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5584-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5585-1	Stringer, LH Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5586-1	Stringer, RH Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5587-1	Stringer, LH Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5588-1	Stringer, RH Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5589-1	Gusset, Outboard LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5589-2	Gusset, Outboard RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5590-1	Gusset, Inboard LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5590-2	Gusset, Inboard RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5591-1	Indent Label	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5592-1	Tie Mount	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5597-3-3	304 Cres Tape, 3" Wide x 9' Long	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5655-1	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
LN29675AM6	Anchor Nut, Floating	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
LN9016-04K	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9016-05K	Washer	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
LN9037-05012	Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9037-05016	Bolt	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
LN9150-6.3	Washer	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
LN9338-04	Nut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9338-05	Nut	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	
LN9439M4x12	Screw	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
MS20426AD4-7	Rivet	26 Ea (26 ea)	110-Packaging 1 - Pick Kit	
MS20426AD4-8	Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	
MS20470AD4-4	Rivet, Universal Head	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
MS20470AD4-5	Rivet, Universal Head	53 Ea (53 ea)	110-Packaging 1 - Pick Kit	
MS20470AD4-6	Rivet, Universal Head	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	
MS20470AD4-7	RIVET	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS20470AD5-6	Rivet	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	
MS20470AD5-8	Rivet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS21141S-05-05	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
MS25083-2BB10	Bonding Jumper	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
NAS1919C04S03	Rivet, Blind	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
NAS1919C05S04	Rivet, Blind	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
NAS1921C04S04	Rivet, Blind	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
NAS1921C04S07	Rivet, Blind	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	CR7620S-05-05	8	102	0
	CR7621S-04-02	14	25	0
	CR7621S-05-02	24	56	0
	D5577-1	1	2	0
	D5578-1	1	4	0
	D5579-1	2	2	0
	D5580-1	2	2	0
	D5581-1	1	4	0
	D5581-2	1	4	0
	D5581-3	1	4	0
	D5581-4	1	4	0
	D5582-1	1	4	0
	D5583-1	2	7	0
	D5584-1	1	4	0
	D5585-1	1	4	0
	D5586-1	1	3	0
	D5587-1	1	5	0
	D5588-1	1	3	0
	D5589-1	1	4	0
	D5589-2	1	2	0
	D5590-1	1	3	0
	D5590-2	1	3	0
	D5591-1	1	10	0
	D5592-1	2	96	0
	D5597-3-3	1	0	0
	D5655-1	1	4	0
	LN29679AM6	4	52	0
	LN9016-04K	2	194	0
	LN9016-05K	4	20	0
	LN9037-05012	2	53	0
	LN9037-05016	1	33	0
	LN9166-5.3	4	52	0
	LN9338-04	2	24	0
	LN9338-05	3	59	0
	LN9439M4x12	2	36	0
	MS20426AD4-7	26	2,113	0
	MS20426AD4-8	16	2,683	0
	MS20470AD4-4	4	27,241	0
	MS20470AD4-5	53	2,573	0
	MS20470AD4-6	30	3,407	0
	MS20470AD4-7	2	1,601	0
	MS20470AD5-6	9	655	0
	MS20470AD5-8	1	1,265	0
	MS21141S-05-05	4	54	0
	MS25083-2BB10	1	3	0
	NAS1919C04S03	8	8	0
	NAS1919C05S04	4	13	0
	NAS1921C04S04	4	28	0
	NAS1921C04S07	4	25	0
Part Specifications				
Specifications could not be found.				

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